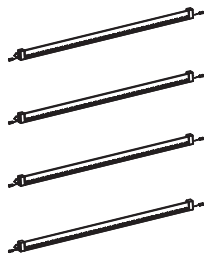


Step 1 :



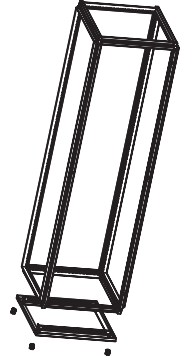
Take out 4pcs of side horizontal beams
Place the bolts into the holes of the side horizontal beams

Step 2:



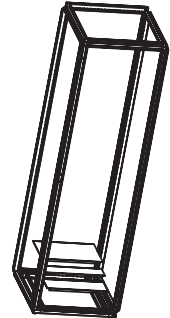
Locate the horizontal beams into the holes of the 2pcs frames separately
Use M8*16 inner flower sunk screw to connect the frames and side horizontal beams

Step 3:




Use M5*10 pan self-tape screws to fix the bottom panel onto the frames
Use M12 washer to fasten the bottom panel

Step 4




Use M8*20 inner flat screw to fasten the three-section bottom panel

Step 5



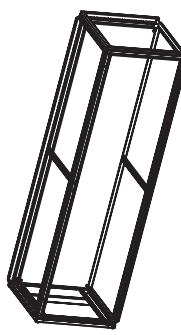
Use M5*10 pan self-tape screws to assemble the mounting angles onto the frames

Step 6



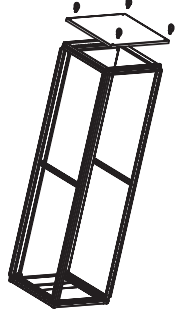
Use M5*10 self-tape screws to assemble the braces for assembling the mounting panel into the four corners of the frames

Step 7




Use M8*12 inner B- head screws to assemble the mounting panel onto the braces

Step 8



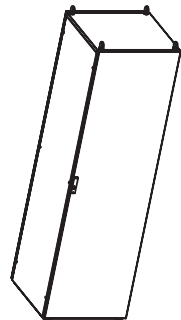
Use M12*25 eye bolts to fasten the up cover into the frame

Step 9



Assemble the hinge on the front right side and lock accessory on the front left side
Assemble the assemble assistant accessory for the side panels into the side of the enclosure
Assemble the fasten accessory for the back panel on the back

Step 10:



Assemble the front door ,side panels and back panel .

Model	C8 Control Enclosures	Material	
Name	Installation Steps	See diagram	Comparison
Number			